

# ESL'ARC - 308L MIG

## Classification

ER308L as per AWS A5.9-10

## Characteristics

For MIG/MAG welding of stainless steels type 18% Cr 8% Ni, 3 Cr 12 & steel to IRS M-44-97 or its equivalent.

## Typical chemical composition of all weld metal:

C%	Mn.%	Si%	S%	P%	Cu%	Mo%	Ni%	Cr%
0.03 Max	1.00-2.50	0.30-0.65	0.03 Max	0.03 Max	0.50 Max	0.75 Max	9-11	19.5-22



## **Shieldarc Equipment Pvt. Ltd.**

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